

GUJARAT TECHNOLOGICAL UNIVERSITY**ME – SEMESTER – I (New)– EXAMINATION – WINTER-2019****Subject Code: 3710810****Date: 09-01-2020****Subject Name: Design for Manufacturing and Assembly****Time: 02:30 PM TO 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) What is design for manufacturing? Draw a flow chart for DFM process. **07**
 (b) What is meant by tolerance? How many types of tolerance are there? What are the types fit? **07**
- Q.2** (a) Show relationship between attainable tolerance grades and different machining. **07**
 (b) How should one choose material? Write principal materials used to design mechanical components. **07**
- OR**
- (b) Which are the factors affecting form design? Discuss any two in detail. **07**
- Q.3** (a) Write steps for design for an assembly process? **07**
 (b) Explain redesign of castings based on parting line considerations. **07**
- OR**
- Q.3** (a) Enlist principles of lean manufacturing. What is DFA index? **07**
 (b) Explain design for machinability. **07**
- Q.4** (a) What is Poka yoke? Mention Seven steps to be followed for Poka Yoke attainment. **07**
 (b) Explain in context of design for an environment: a) Design for Recyclability, b) Design for energy efficiency **07**
- OR**
- Q.4** (a) Which are various factors for designing the welded structure? **07**
 (b) Explain three DFMA criteria for retaining components for redesign of a product **07**
- Q.5** (a) What is concurrent engineering? Differentiate between traditional designs and manufacture Vs concurrent engineering. **07**
 (b) Explain in context of design for an environment: a) Design for remanufacture, b) Design to regulations and standards **07**
- OR**
- Q.5** (a) Explain various design features to facilitate machining, Drills and Milling cutters. **07**
 (b) How one can design to minimize material usage? What should be taken care for design for disassembly? **07**
